

Manufacturing Planning and Control Information Systems

MC00 What commercial software does your facility use for manufacturing planning and control (e.g., SAP, JD Edwards, BPCS, software developed in-house, etc. or none)?

MC01 If the facility uses commercial software, to what extent has it been customized?	Not at all			Some Customization			Highly customized
	1	2	3	4	5	6	7

MC02 How many <u>years</u> has this facility used a computerized information system for manufacturing?

_years

MC03 How many months has the current information system been in place?

____months

software used for manufacturing strategic planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Image of the strategic Planning (more than one year into the future)? Ima	MC04 To what extent is the								
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MC05 Using the information system, how frequently does manufacturing communicate manufacturing data with the following areas? $III = III = IIII = IIIII = IIII = IIII = IIIIII$	into the future)?	[
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MC06.G Suppliers 1 2 3 4 5 6 7							-		
	MC06.G Suppliers	1	2	3	4	5	6	7	

MC07 Please indicate how manufacturing operations data are recorded (Inventory transactions, production order status)	Manually written or typed on paper files	Manually typed into computerized system	Bar codes	Automatic data capture (using, RFID, etc)
	1	2	3	4



						п		y				
MC08 Please indicate the frequency of revising MPC data.							annually	Annually	Monthly	Monthly Weekly		Every order
MC08.A How often are manufacturing bills of material revised?									3		4	5
MC08.B How often are routings revised?								2	3		4	5
MC08.C How often are manufacturing batch si	izes revised?					1		2	3	3 4		5
MC08.D How often are safety mechanisms (sa	fety stocks, safe	ety t	imes, e	tc) rev	vised?	1		2	3		4	5
MC08.E How often are manufacturing lead times revised?						1		2	3		4	5
			IJ						3		al]
MC09 Primarily, how are each of the following and control activities performed?	w are each of the following major planning s performed?		No Forma System	Manually	Desktop	Software	Custom Software	Software Commercial		Modified Commercial		
MC09.A Material planning (Material Requirer	ments Planning		0	1	2		3		4		5	
MC09.B Inventory Control (quantity/ location			0	1	2	+	3		4		5	1
MC09.C Labor planning (Capacity Requirement			0	1	2		3		4		5	
MC09.D Shop Floor Control (Production Activ			0	1	2		3		4		5	
MC09.E Cost planning (Pro forma statements)			0	1	2		3		4		5	
		l	-				-					J
MC10 Overall, to what extent are you satisfied current manufacturing planning and control sy						Neither Satisfied nor	Dissatisfied	Ploodulty				Very Satisfied
MC10.A Material planning (Material Require Planning	ments		1	2	3	4	1	5		6		7
MC10.B Inventory Control (quantity/ location a	accuracy)	1 2		3		1	5		6		7	
MC10.C Labor planning (Capacity Requirement			1		3	-	-	5		6		7
MC10.D Shop Floor Control (Production Activ		-	-	2				5		-		
			1	2						6		7
MC10.E Cost planning (Pro forma statements)			1	2	3	4	4 5			6		7
												%
MC11 Over the last two years, to what extent have the benefits and costs affected the total operations benefits and total operations costs? (Example, for an increase in cost of ten percent would be "5".)					Decreased more than 30%	Decreased 16-30%	Decreased 1-15%	. 2	I 1 1	IIICICASCU 1-1-7%	Increased 16-30%	Increased more than 30%
MC11.A How have total operations benefits changed by the manufacturing information system?					1	2	3	4		5	6	7
MC11.B How have total operations costs changed by the manufacturing information system including the cost of buying and maintaining and information system?				1	2	3	4	4	5	6	7	
MC12 Please indicate the primary way of Experience Statistical Mathem					matic	al]					

MC12 Please indicate the primary way of determining Manufacturing data.	Experience	Statistical methods	Mathematical Optimization
MC12.A Manufacturing batch sizes	1	2	3
MC12.B Lead times and routings	1	2	3
MC12.C Safety stocks, safety lead times	1	2	3